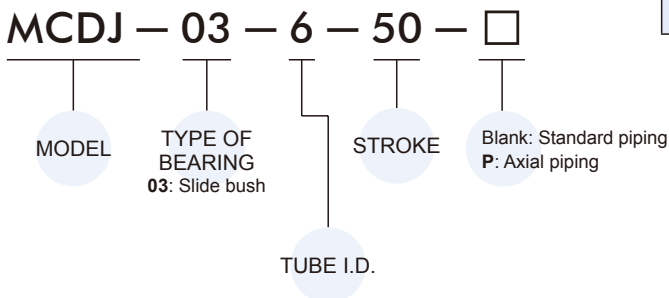


Table for standard stroke

| Tube I.D. | Stroke (mm) | Max. stroke |
|-----------|----------------|-------------|
| ø6 | 10,20,30,40,50 | 50 |
| ø10 | 10,20,30,40,50 | 50 |

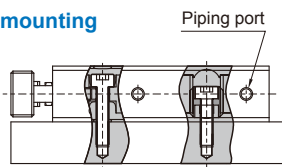
- Please contact us if the stroke is out of specification.
- It is possible to adjust length of basic stroke by 0~5 mm.

Order example



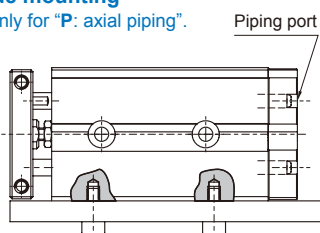
Mounting

Top mounting

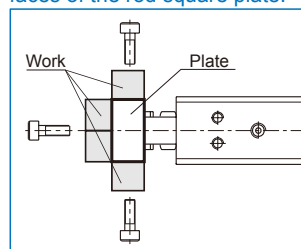


Side mounting

* Only for "P": axial piping".



Work can be mounted on three faces of the rod square plate.



Features

- Compact in width and length with precision guidance.
- High lateral loads can be applied on both slide and linear bearing unit.
- Magnetic as standard.

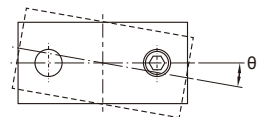
Specification

| Model | MCDJ | |
|--------------------------|--|-----------------------|
| Acting type | Double acting | |
| Tube I.D.(mm) | 6 | 10 |
| Port size | M3×0.5 | M5×0.8 |
| Medium | Air | |
| Operating pressure range | Max. | 0.7 MPa |
| | Min. | 0.15 MPa 0.1 MPa |
| Proof pressure | 1 MPa | |
| Ambient temperature | -5~+60°C (No freezing) | |
| Cushion | With rubber cushion pad (both side) | |
| Available speed range | 50~500 mm/sec | |
| Lubrication | Not required (If lubrication is used, apply turbine oil NO1 ISO VG32) | |
| Sensor switch (*) | RDFE(V), RDGV | |

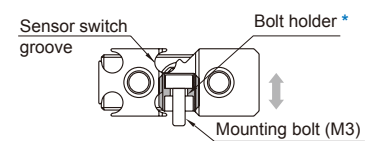
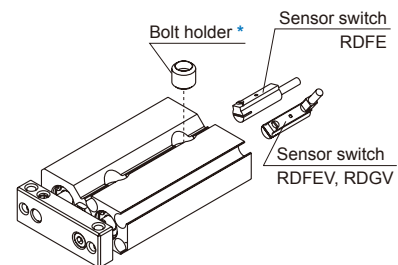
* RDFE(V), RDGV, specification, please refer to page 8-19, 20.

Anti-roll accuracy

| Code | θ | |
|---------|--------|-------|
| Type | ø6 | ø10 |
| MCDJ-03 | ±0.35° | ±0.3° |



Installation of sensor switch



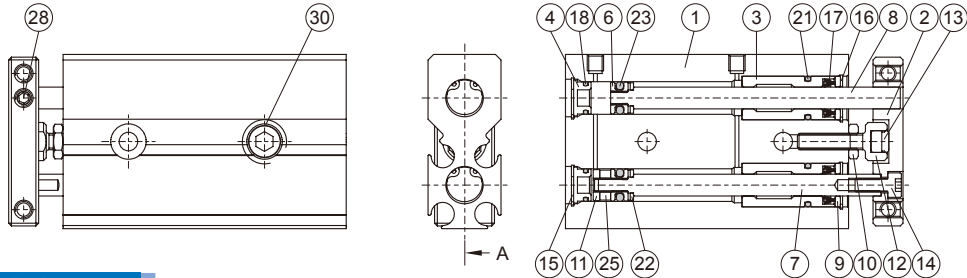
- * Since the bolt holder is adjustable, the mounting bolt does not interfere with the sensor switch no matter what direction it is mounted from.
- * Do not go beyond the body when adjusting the bolt holder.

MCDJ-03 Inside structure & Parts list

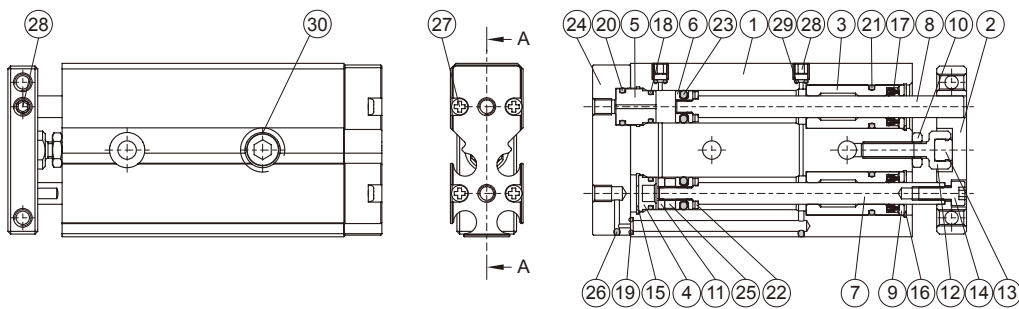
DUAL-ROD CYLINDER



Standrad piping



Axial piping



Material

| No. | Tube I.D. Part name | 6 | | 10 | | Standard piping | | Axial piping | |
|-----|------------------------|-----------------|-------------------------|-----|-------------------------|-----------------|-------------------------|--------------|-------------------------|
| | | Q'y | Repair kits (inclusion) | Q'y | Repair kits (inclusion) | Q'y | Repair kits (inclusion) | Q'y | Repair kits (inclusion) |
| 1 | Body | Aluminum alloy | 1 | | | 1 | | 1 | |
| 2 | Plate | Aluminum alloy | 1 | | | 1 | | 1 | |
| 3 | Rod cover | Aluminum alloy | 2 | | | 2 | | 2 | |
| 4 | End cover | Aluminum alloy | 2 | | | 2 | | 1 | |
| 5 | End cover (Axial) | Aluminum alloy | — | | | — | | 1 | |
| 6 | Piston | Stainless steel | 2 | | | 2 | | 2 | |
| 7 | Piston rod #1 | Stainless steel | 1 | | | 1 | | 1 | |
| 8 | Piston rod #2 | Stainless steel | 1 | | | 1 | | 1 | |
| 9 | Rod cover washer | SUS | — | 2 | | 2 | | 2 | |
| 10 | Nut | Carbon steel | 1 | | | 1 | | 1 | |
| 11 | Piston | Aluminum alloy | 1 | | | 1 | | 1 | |
| 12 | Cushion screw | Stainless steel | 1 | | | 1 | | 1 | |
| 13 | Bumper | PU | 1 | | | 1 | | 1 | |
| 14 | Screw | Stainless steel | 1 | | | 1 | | 1 | |
| 15 | Snap ring | Spring steel | 2 | | | 2 | | 1 | |
| 16 | Snap ring | Spring steel | 2 | | | 2 | | 2 | |
| 17 | Rod packing | NBR | 2 | ● | | 2 | ● | 2 | ● |
| 18 | O-ring | NBR | 2 | ● | | 2 | ● | 2 | ● |
| 19 | O-ring | NBR | — | | | — | | 1 | ● |
| 20 | O-ring | NBR | — | | | — | | 1 | ● |
| 21 | O-ring | NBR | 2 | ● | | 2 | ● | 2 | ● |
| 22 | Rod cushion | NBR | 2 | ● | | 2 | ● | 2 | ● |
| 23 | Piston packing | NBR | 2 | ● | | 2 | ● | 2 | ● |
| 24 | Port cover | Aluminum alloy | — | | | — | | 1 | |
| 25 | Magnet ring | Magnet material | 1 | | | 1 | | 1 | |
| 26 | Steel ball | Stainless steel | — | | | — | | 2 | |
| 27 | Screw | Iron | — | | | — | | 4 | |
| 28 | Bolt | Stainless steel | 1 | | | 1 | | 3 | |
| 29 | O-ring | NBR | — | | | — | | 2 | ● |
| 30 | Bolt holder | Stainless steel | 1 | | | 1 | | 1 | |

Order example of repair kits

| Piping type | Tube I.D. | Repair kits |
|-----------------|-----------|---------------------|
| Standard | ø6 | PS-MCDJ-6 |
| | ø10 | PS-MCDJ-10 |
| Axial | ø6 | PS-MCDJ-6-P |
| | ø10 | PS-MCDJ-10-P |
| Lubricant (10g) | | GR-A-010 |

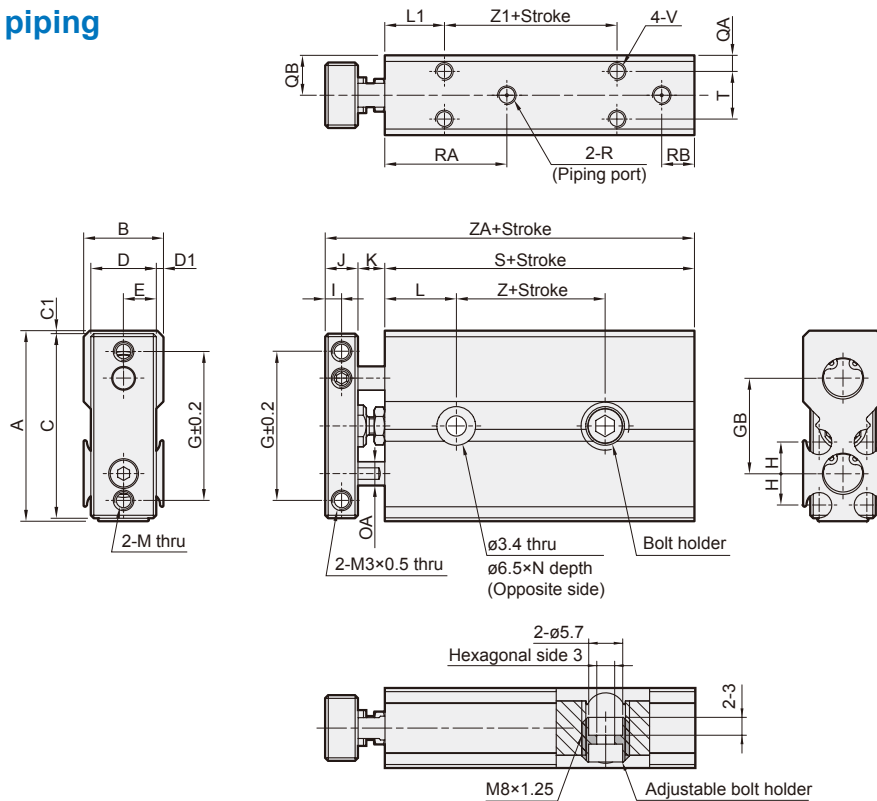
Cylinder weight

Unit: g

| Piping type | Standard piping | | Axial piping | |
|-------------|-----------------|-----|--------------|-----|
| | ø6 | ø10 | ø6 | ø10 |
| 10 | 45 | 97 | 51 | 109 |
| 20 | 54 | 111 | 61 | 124 |
| 30 | 64 | 125 | 71 | 137 |
| 40 | 74 | 139 | 80 | 152 |
| 50 | 84 | 154 | 90 | 166 |
| 75 | — | 188 | — | 201 |

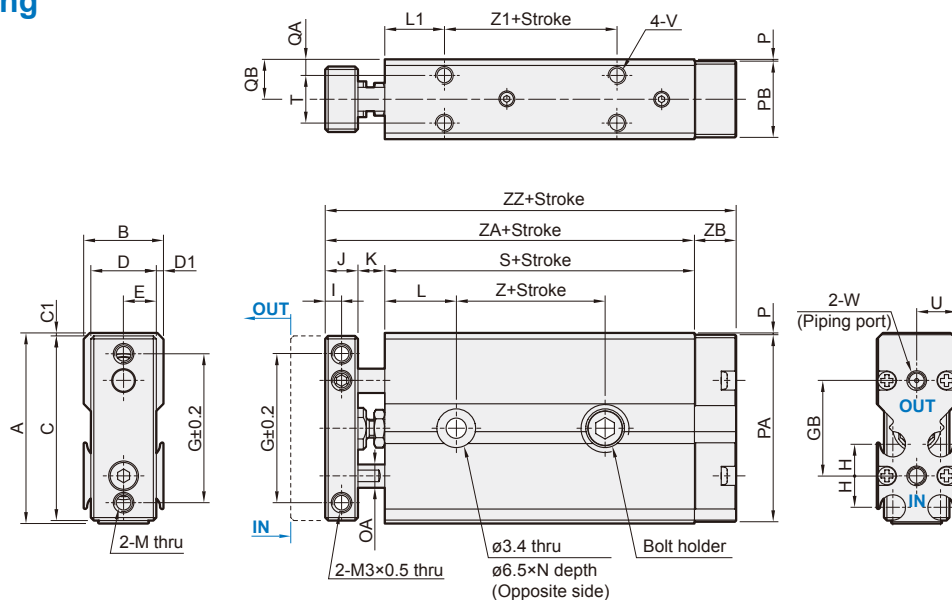
DUAL-ROD CYLINDER

Standrad piping



Axial piping

P



| Code Tube I.D. | A | B | C | C1 | D | D1 | E | G | GB | H | I | J | K | L | L1 | M | N | OA | P | PA | PB | QA | QB | R | RA | RB |
|-------------------|----|------|----|-----|----|-----|-----|----|----|-----|------|-----|-----|----|----|--------|-----|----------|-----|------|------|-----|-----|-------------|------|-----|
| 6 | 32 | 13.4 | 31 | 0.5 | 11 | 1.2 | 5.5 | 25 | 16 | 5.3 | 2.75 | 5.5 | 4.5 | 12 | 10 | M3×0.5 | 5 | $\phi 4$ | 0.3 | 31.4 | 12.8 | 2.7 | 6.7 | M3×0.5×3 dp | 20.5 | 5.5 |
| 10 | 42 | 15 | 40 | 1 | 13 | 1 | 6.5 | 33 | 20 | 8 | 4 | 8 | 3.5 | 16 | 16 | M4×0.7 | 5.5 | $\phi 6$ | 0.3 | 41.4 | 14.4 | 3.5 | 7.5 | M5×0.8×4 dp | 28.5 | 8 |

| Code Tube I.D. | S | T | U | V | W | Z | Z1 | ZA | ZB | ZZ |
|-------------------|------|---|-----|---------------|-------------|---|----|----|-----|------|
| 6 | 32 | 8 | 6.7 | M3×0.5×3.5 dp | M3×0.5×3 dp | 5 | 9 | 42 | 7 | 49 |
| 10 | 44.5 | 8 | 7.5 | M3×0.5×4.5 dp | M5×0.8×4 dp | 8 | 12 | 56 | 8.5 | 64.5 |